ENERGY FACILITY SITE EVALUATION COUNCIL
P.O. BOX 43172
OLYMPIA, WASHINGTON 98504-3172

IN THE MATTER OF:]	NO. EFSEC/00-01
Sumas Energy 2]	DRAFT APPROVAL OF THE PREVENTION OF
Generation Facility]	SIGNIFICANT DETERIORATION AND
Sumas Energy 2, Inc.]	NOTICE OF CONSTRUCTION
Sumas, WA		

Important Note: The following is a DRAFT Notice of Construction/Prevention of Significant Deterioration (NOC/PSD) Permit for the proposed Sumas Energy 2 Generation Facility Project. This Draft NOC/PSD Permit was written on behalf of the Energy Facility Site Evaluation Council (EFSEC) by its contractor, the Department of Ecology, Air Quality Program.

EFSEC and EPA rules (Chapter 463-39 Washington Administrative Code and 40 CFR 51.166(q) and 40 CFR 124 subparts A and C) require EFSEC to prepare a draft PSD Permit and Fact Sheet. The Fact Sheet discusses the project and issues considered in preparing the draft Permit. The Fact Sheet developed for this draft Permit is available to anyone who wishes a copy. THE ISSUANCE OF THIS DRAFT FACT SHEET AND DRAFT PSD PERMIT SHOULD IN NO WAY BE INTERPRETED TO REPRESENT CONCLUSIONS, CONDITIONS OR RECOMMENDATIONS TO THE GOVERNOR OF WASHINGTON STATE DRAWN BY THE ENERGY FACILITY SITE EVALUATION COUNCIL.

EFSEC finds the following pursuant to

6 the Energy Facility Site Evaluation Council (EFSEC) regulations for

7 air permit applications (Washington Administrative Code 463-42-385),

General and Operating Permit Regulations for Air Polluting Sources (Washington

Administrative Code 463-39),

10 the Washington Department of Ecology (Ecology) regulations for

new source review (Washington Administrative Code 173-400-110 and Chapter 174-460

12 WAC),

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the federal Prevention of Significant Deterioration regulations (40 CFR 52.21),

the complete Notice of Construction/Prevention of Significant Deterioration Application submitted

by Sumas Energy 2, Inc. and

the technical analysis performed by Ecology for EFSEC:

FINDINGS (Applicable to both the Prevention of Significant Deterioration and Notice of Construction Approval)

- 1. Sumas Energy 2, Inc. has applied to construct the Sumas Energy 2 Generation Facility (S2GF) which will be located in Sumas, Washington. The proposed project includes two separate but identical combustion gas turbines, one steam turbine, three electric generators, and two heat recovery steam generators (HRSG). Total power generating capacity is 660 megawatts (MW). Siemens-Westinghouse has been selected as the turbine supplier. Annual emission rates and resulting environmental impacts have been evaluated for the maximum anticipated emissions.
 - 2. The project is subject to federal Prevention of Significant Deterioration (PSD) regulations under Title 40 Code of Federal Regulations (CFR) 52.21 because it is one of 28 listed industries that becomes a "major source," when emitting more than 100 tons per year of any regulated pollutant. Each pollutant emitted above Significant Emission Rate thresholds must satisfy requirements under PSD. S2GF has the potential to emit quantities of nitrogen oxides (NO_x), carbon monoxide (CO), particulate matter (PM₁₀), volatile organic compounds (VOCs), sulfur dioxide (SO₂), and sulfuric acid mist (H₂SO₄) above the Significant Emission Rate thresholds. In addition, S2GF has the potential to emit toxic air pollutants in quantities sufficient to require consideration under state new source review regulations.
 - 3. The site of the proposed project is within a Class II area that is in attainment with regard to all pollutants regulated by the National Ambient Air Quality Standards (NAAQS) and state air quality standards. The site is 55 kilometers (km.) from the nearest Class I Area, North Cascades National Park, within 175 km. of four other Class I areas (Alpine Lakes Wilderness, Glacier Peak Wilderness, Olympic National Park, and Pasayten Wilderness), and within one-half mile of the Canadian border.

42	4.	The project is subject to the following requirements:
43		General and operating permit regulations for air pollution sources chapter 463-39 WAC.
44		New source review under Chapter 173-400 WAC, Chapter 173-460 WAC, 40 CFR 52.21,
45		40 CFR 60.40a, 40 CFR 60.330;
46		Emission monitoring under Chapter 70.94 RCW, Chapter 173-400 WAC, 40 CFR 60
47		Appendices A, B, and F, and 40 CFR 75;
48		Gas fuel monitoring under 40 CFR 60.334(b)(2), and to oil fuel requirements in 40 CFR
49		60.49b(r).
50	5.	Sumas Energy 2, Inc.'s prevention of significant deterioration/notice of construction
51		(PSD/NOC) application for the proposed project was determined to be complete on June 8,
52		2000
53	6.	The project will use pipeline quality natural gas as the primary fuel. On-road specification
54		(very low sulfur content) distillate oil may be used during periods of natural gas curtailment.
55	7.	Best available control technology (BACT) as required under WAC 173-400-113 (2) and
56		toxic best available control technology (T-BACT) as required under WAC 173-460-040(4)
57		will be used for the control of all air pollutants which will be emitted by the proposed
58		project.
59	8.	The following have been determined to be BACT for this project:
60		Use of standard dry low NO_x burners with selective catalytic reduction (SCR) for NO_x
61		control.
62		Catalytic oxidation for CO control.
63		Good combustion practice, using only natural gas and on-road specification, low-sulfur
64		distillate oil with less than 0.05% sulfur as fuel, and minimizing oil-firing for VOC, PM_{10} ,
65		sulfur oxides, and organic toxic air pollutants control.

concentration.

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SCR with a 10 ppmdv ammonia slip limit for ammonia control. 66 9. The facility will have the potential to emit up to 156 tons per year of nitrogen oxides (NO_x). 67 The facility will have the potential to emit up to 106 tons per year of carbon monoxide 68 10. (CO). 69 70 11. The facility will have the potential to emit up to 156 tons per year of volatile organic 71 compounds (VOCs). 72 12. The facility will have the potential to emit up to 223 tons per year of particulate matter 73 smaller than 10 microns (PM₁₀, combined filterable and condensable). 13. The facility will have the potential to emit up to 45 tons per year of sulfur oxides (SO₂ and 74 SO_3 or H_2SO_4 measured as SO_2). 75 76 14. The facility will have the potential to emit up to 9.3 tons per year of sulfuric acid mist 77 (H₂SO₄). This has also been counted in Finding # 13, above. 78 15. The facility will have the potential to emit 272 tons per year of ammonia. 79 16. With the exception of sulfuric acid mist under oil-firing, no single toxic air pollutant from the facility is expected to exceed 20% of the acceptable source impact level specified in 80 81 Chapter 173-460 WAC. Discounting any neutralization by reaction with the ammonia slip, sulfuric acid mist under oil-firing at permit limits may be just slightly less than the 82 acceptable source impact level specified in Chapter 173-460 WAC. 83 84 The average emission level of toxic air pollutants is expected to be less than 5% of the acceptable source impact level specified in Chapter 173-460 WAC. 85 17. Allowable emissions from the new emissions units will not cause or contribute to air 86 pollution in violation of: 87 88 17.1. Any ambient air quality standard; Any applicable maximum allowable increase over the baseline ambient 89 17.2.

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- Ambient impact analysis indicates that there will be no significant impacts resulting from pollutant deposition on soils and vegetation in the Class I areas: Alpine Lakes Wilderness, Glacier Peak Wilderness, North Cascades National Park, Olympic National Park, and Pasayten Wilderness, the proposed Class I area, the Mt. Baker Wilderness, or in analogous areas in nearby British Columbia, Canada.
- Ambient impact analysis indicates that it is very unlikely that the proposed emissions will cause significant degradation of regional visibility, or impairment of visibility in any Class I area.
- 99 20. No significant effect on industrial, commercial, or residential growth in the Sumas area is anticipated due to the project.
- EFSEC finds that all requirements for new source review (NSR) and PSD are satisfied and that as approved below, the new emissions units comply with all applicable federal new source performance standards. Approval of the PSD/NOC application is granted subject to the following conditions.

PREVENTION OF SIGNIFICANT DETERIORATION APPROVAL CONDITIONS

- 1. The combustion turbines shall be fueled primarily by pipeline quality natural gas. Use of on-road specification, very low sulfur content distillate oil (also called "diesel fuel" as defined in 40 CFR § 80.2(x), referred to as "oil" throughout the remainder of this Approval) is allowed in the event of natural gas curtailment and for maintenance and testing of the oil feed system.
 - 1.1 Sulfur content at the time of purchase of oil to be used as fuel must conform with the then current limit applied to on-road specification oil as defined in the Code of Federal Regulations (at the time of issuance of this permit, defined in 40 CFR § 80.29(a)(i)).
- 1.2 Cumulative annual use of oil as fuel is not to exceed 15 days or 9,070,560 gallons of oil. Average use of oil as fuel over any ten year rolling period is not to exceed 10 days per year or 6,047,040 gallons per year.

118		1.3	The oil fuel fired emergency generator shall not exceed 400 kW and shall not be
119			operated in excess of 500 hours per year. The following records regarding the
120			emergency generator shall be maintained current and kept at the facility:
121			1.3.1 Equipment type, make and model, maximum power input/output.
122 123			1.3.2 A monthly log of reason for operation, hours of operation, fuel type, quantity, and sulfur content.
124		1.4	The oil fuel fired engine for driving the water pump(s) for emergency fire
125			suppression shall not exceed 300 HP and shall be operated only as needed for its
126			maintenance and for emergency fire suppression. The following records regarding
127			this engine shall be maintained current and kept at the facility:
128			1.4.1 Equipment type, make and model, maximum power input/output.
129			1.4.2 A monthly log of reason for operation, hours of operation, fuel type,
130			quantity, and sulfur content.
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132	2.	When	burning natural gas, no HRSG stack exhaust shall contain NO _X emissions that exceed
133		2.0 par	ts per million on a dry volumetric basis (ppmdv) over a one hour average when
134		correct	ted to 15.0 percent oxygen. When burning oil, no HRSG stack exhaust shall contain
135		NO _X e	missions that exceed 6.0 ppmdv (one hour average corrected to 15.0 percent oxygen).
136		No HR	RSG stack exhaust shall exceed daily NO _X emissions of 179 kilograms (395 pounds)
137		when b	ourning natural gas or 538 kilograms (1,185 pounds) when burning oil.
138		Initial	performance and compliance for each turbine shall be determined in accordance with
139		Title 4	0 CFR Part 60, Subpart GG and Appendix A, Reference Method 20, except that the
140		instrun	nent span shall be 6 ppm or less for testing under gas-firing and 18 ppm or less for
141		testing	under oil-firing. An alternate method may be used if approved in advance by
142		EFSEC	2.
143		Contin	uous compliance will be determined by a continuous emission monitoring system
144		(CEM	S) that measures and records NO _X and O ₂ emissions and exhaust gas flow rate from

145		each exhaust stack. The CEMS shall meet the requirements of Prevention of Significant
146		Deterioration Approval Condition 12.2.
147		Mass emission rates shall be determined using the appropriate procedures outlined in 40
148		CFR part 60 Appendix A Method 19. An equivalent mass emission rate test method may be
149		used if approved in advance by EFSEC.
150	3.	When burning natural gas, no HRSG stack exhaust shall contain CO emissions that exceed
151		2.0 parts per million on a dry volumetric basis (ppmdv) over a one hour average when
152		corrected to 15.0 percent oxygen. When burning oil, no HRSG stack exhaust shall contain
153		CO emissions that exceed 12.0 ppmdv (one hour average corrected to 15.0 percent oxygen).
154		No HRSG stack exhaust shall exceed daily CO emissions of 108 kilograms (240 pounds)
155		when burning natural gas or 655 kilograms (1440 pounds) when burning oil.
156		Initial performance and compliance for each turbine shall be determined by EPA Reference
157		Method 10 modified to use nondispersive infrared (NDIR) with gas filter correlation, and
158		following the calibration and operation guidelines of EPA Reference Method 6C. The
159		NDIR must have performance specifications allowing a minimum detectable sensitivity of 1
160		ppmdv with accuracy within +/- 0.5 ppmdv. The span and linearity calibration gas
161		concentrations in Method 10 shall be appropriate to the CO concentration limits specified in
162		this condition. Mass emission rates shall be determined using the appropriate procedures
163		outlined in 40 CFR part 60 Appendix A Method 19. Equivalent concentration and mass
164		emission rate test methods may be used if approved in advance by EFSEC. An alternate
165		method may be used if approved in advance by EFSEC.
166		CO emissions from each exhaust stack shall be measured and recorded by CEMS that meet
167		the requirements of Prevention of Significant Deterioration Approval Condition 12.1. Such
168		CEMS shall be used to determine compliance with this Condition.
169	4.	When burning natural gas, no HRSG stack exhaust shall contain SO ₂ emissions that exceed
170		1.0 parts per million on a dry volumetric basis (ppmdv) over a one hour average when
171		corrected to 15.0 percent oxygen. When burning oil, no HRSG stack exhaust shall contain

172 SO₂ emissions that exceed 10.0 ppmdv (one hour average corrected to 15.0 percent 173 oxygen). No HRSG stack exhaust shall exceed daily SO₂ emissions of 41 kilograms (90 174 pounds) when burning natural gas or 408 kilograms (900 pounds) when burning oil. 175 Initial performance and compliance for each turbine shall be determined by EPA Reference Method 6C. The instrument span shall be at maximums of 3 ppm when natural gas is 176 burned, and 30 ppm when oil is burned. All span and calibration gases used shall follow in 177 178 accordance with the method requirements. An alternate method may be used if approved in 179 advance by EFSEC. 180 Continuous emission monitoring of SO₂ is not required. Continuous compliance with the 181 limit for each stack shall be by means of fuel sulfur content reporting and fuel flow 182 monitoring to each turbine in accordance with Prevention of Significant Deterioration 183 Approval Conditions 14, 15, and 16, below. 5. 184 When burning natural gas, no HRSG stack exhaust shall contain VOC emissions that exceed 6.0 parts per million on a dry volumetric basis (ppmdy) over a one hour average 185 186 when corrected to 15.0 percent oxygen. When burning oil, no HRSG stack exhaust shall contain VOC emissions that exceed 10.0 ppmdv (one hour average corrected to 15.0 187 188 percent oxygen). No HRSG stack exhaust shall exceed daily VOC emissions of 190 kilograms (420 pounds) when burning natural gas or 269 kilograms (593 pounds) when 189 190 burning oil. 191 Initial performance and compliance for each turbine and boiler shall be determined by EPA 192 Reference Methods 18. Mass emission rates shall be determined using the appropriate 193 procedures outlined in 40 CFR part 60 Appendix A Method 19. Equivalent concentration 194 and mass emission rate test methods may be used if approved in advance by EFSEC. 195 Source testing must be conducted annually for the first three years following initial startup 196 to demonstrate continued compliance. Test methods shall be the same as used for the initial 197 performance test unless approved in advance by EFSEC. Initial startup for each combustion 198 turbine is defined as the time when the first electricity from that turbine is delivered to the

199		electrical power grid. Testing thereafter will be once every three years if the initial
200		performance and subsequent tests satisfy permit limits. Failure of any source test to meet
201		permit limits starts the three year annual test cycle over.
202	6.	No HRSG stack exhaust shall exceed daily filterable PM_{10} emissions of 87 kilograms (192
203		pounds) per day whether burning natural gas or oil.
204		Initial performance and compliance with the particulate standard shall be determined by
205		federal Reference Methods 201 or 201A based on the filterable portion ("front half") of the
206		test method capture. Mass emission rates shall be determined using the appropriate
207		procedures outlined in 40 CFR part 60 Appendix A Method 19. Equivalent concentration
208		and mass emission rate test methods may be used if approved in advance by EFSEC.
209		Source testing must be conducted annually for the first three years following initial startup
210		to demonstrate continued compliance. Test methods shall be the same as used for the initial
211		performance test unless approved in advance by EFSEC. Initial startup for each combustion
212		turbine is defined as the time when the first electricity from that turbine is delivered to the
213		electrical power grid. Testing thereafter will be once every three years if the initial
214		performance and subsequent tests satisfy permit limits. Failure of any source test to meet
215		permit limits starts the three year annual test cycle over.
216	7.	No HRSG stack exhaust shall exceed daily H ₂ SO ₄ emissions of 8.5 kilograms (18.6
217		pounds) when burning natural gas or 85 kilograms (186 pounds) when burning oil.
218		Initial performance and compliance with the H ₂ SO ₄ emissions limits shall be determined by
219		EPA Reference Method 8 with incorporation of the procedures given in EPA Reference
220		Method 6, Section 7.3 for elimination of ammonia interference, or an equivalent method
221		approved in advance by EFSEC.
222		Source testing must be conducted annually for the first three years following initial startup
223		to demonstrate continued compliance. Test methods shall be the same as used for the initial
224		performance test unless approved in advance by EFSEC. Initial startup for each combustion
225		turbine is defined as the time when the first electricity from that turbine is delivered to the

226		electrical power grid. Testing thereafter will be once every three years if the initial
227		performance and subsequent tests satisfy permit limits. Failure of any source test to meet
228		permit limits restarts the three year annual test cycle.
229	8.	All conditions apply except during unit startup and shutdowns. Emissions in excess of the
230		above limits shall be considered unavoidable provided the source reports the exceedance in
231		accordance with Prevention of Significant Deterioration Approval Condition 16, below.
232		The duration of startup or shutdown periods are limited to 3 hours per occurrence, with a
233		maximum of two startups per 24 hour period, and 200 startups per year per turbine.
234	9.	Within 180 days after initial start-up of each turbine, S2GF shall conduct performance tests
235		for NO_X , SO_2 , H_2SO_4 , CO , $VOCs$ and PM_{10} on each combustion turbine. The performance
236		tests shall be performed by an independent testing firm. A test plan shall be submitted for
237		EFSEC's approval at least 30 days prior to the testing.
238	10.	Sampling ports and platforms shall be provided on each stack, after the final pollution
239		control device. The ports shall meet the requirements of 40 CFR, Part 60, Appendix A
240		Method 20.
241	11.	Adequate permanent and safe access to the test ports shall be provided. Other arrangements
242		may be acceptable if approved by EFSEC prior to installation.
243	12.	Continuous Emission Monitoring Systems
244		12.1 Continuous emission monitoring systems (CEMS) for CO, shall satisfy the
245		requirements contained in 40 CFR, Part 60, Appendix B, Performance
246		Specifications and 40 CFR, Part 60, Appendix F, Quality Assurance Procedures.
247		12.2 CEMS for NO _x , O ₂ , and exhaust gas flow rate or velocity compliance shall satisfy
248		the requirements contained in 40 CFR 75, Emissions Monitoring.
249	13.	Compliance testing shall be performed for PM ₁₀ , VOCs, and H ₂ SO ₄ from each stack
250		annually for the first three years following initial startup, and once every 3 years thereafter
251		as long as compliance continues to be demonstrated. Source testing for these parameters is

252		to coi	ncide with the Relative Accuracy Test Audit required for each installed CEMS.
253	14.	CEMS	S and process data shall be reported in written form to the authorized representative of
254		EFSE	C and to the EPA Region X Office of Air Quality at least monthly (unless a different
255		report	form/format, testing and reporting schedule has been approved by EFSEC) within
256		thirty	days of the end of each calendar month which shall include but not be limited to the
257		follow	ving:
258		14.1	Quantity and average sulfur content of natural gas burned as substantiated by
259			purchase records and vendor's report. Fuel sulfur content determination shall follow
260			procedures outlined in 40 CFR 60.335(d) and (e).
261		14.2	Quantity of oil burned for system testing and maintenance, quantity of oil burned
262			because of natural gas curtailment, total quantity of oil burned, total duration of time
263			oil is burned, and sulfur content of all oil purchased (as substantiated by copies of
264			receipts from the oil supplier) since the last report.
265		14.3	For each stack, the daily average NO _x and CO concentrations, in ppmdv corrected to
266			15% oxygen .
267		14.4	For the project, total mass emissions of NO _x and CO on daily (pounds per day) and
268			twelve month moving total (tons per year) bases.
269		14.5	The duration and nature of any monitor down-time excluding zero and span checks.
270		14.6	Results of any monitor audits or accuracy checks.
271		14.7	Results of any required stack tests.
272		14.8	The above data shall be retained at the S2GF site for a period of five years.
273	15.	The fo	ormat of the reporting described in Condition 14 shall match that required by EPA for
274		demo	nstrating compliance with the Title IV Acid Rain program reporting requirements.
275			ants not covered by that format shall be reported in a format approved by EFSEC that
276			include at least the following:
277		15.1.	Process or control equipment operating parameters.

278		15.2.	The hourly maximum and average concentration, in the units of the standard, for
279			each pollutant monitored.
280		15.3.	The duration and nature of any monitor down time.
281		15.4.	Results of any monitor audits or accuracy checks.
282		15.5.	Results of any required stack tests.
283	16.	For ea	ach occurrence of monitored emissions in excess of the standard, the monthly
284		emissi	ions report (per Prevention of Significant Deterioration Approval Condition 14) shall
285		includ	le the following:
286		16.1	For parameters subject to monitoring and reporting under the Title IV Acid Rain
287			program, the reporting requirements in that program shall govern excess emissions
288			report content.
289		16.2	For all other pollutants:
290			16.2.1. The time of the occurrence.
291			16.2.2. Magnitude of the emission or process parameters excess.
292			16.2.3. The duration of the excess.
293			16.2.4. The probable cause.
294			16.2.5. Corrective actions taken or planned.
295			16.2.6. Any other agency contacted.
296	17.	Opera	ting and maintenance manuals for all equipment that has the potential to affect
297		emissi	ions to the atmosphere shall be developed and followed. Copies of the manuals shall
298		be ava	ailable to EFSEC or the authorized representative of EFSEC. Emissions that result
299		from a	a failure to follow the requirements of the manuals may be considered proof that the
300		equipi	ment was not properly operated and maintained.
301	18.	Opera	tion of the equipment that has the potential to affect the quantity and nature of
302		emissi	ions to the atmosphere must be conducted in compliance with all data and

303 specifications submitted as part of the PSD/NOC application unless otherwise approved by EFSEC. 304 305 19. This approval shall become invalid if construction of the project is not commenced within 306 eighteen (18) months after receipt of final approval, or if construction of the facility is discontinued for a period of eighteen (18) months, unless EFSEC extends the 18 month 307 period upon a satisfactory showing that an extension is justified, pursuant to 40 CFR 308 309 52.21(r)(2) and applicable EPA guidance. 310 20. Any activity that is undertaken by S2GF or others, in a manner that is inconsistent with the 311 application and this determination, shall be subject to EFSEC enforcement under applicable regulations. Nothing in this determination shall be construed so as to relieve S2GF of its 312 313 obligations under any state, local, or federal laws or regulations. 314 21. The S2GF shall notify EFSEC in writing at least thirty days prior to start-up of the project. 315 22. Access to the source by EFSEC or the authorized representative of EFSEC shall be 316 permitted upon request for the purpose of compliance assurance inspections. Failure to 317 allow access is grounds for revocation of this determination of approval.

PSD/NOC NO. EFSEC/00-01 Draft Approval Sumas Energy 2 Generation Facility Page 14

Bernard Brady, P.E.	Date
Engineering and Technical Services	
Washington Department of Ecology	
	2.1 1 A 11
This Prevention of Significant Deterioration Per	mit has been Approved by
	Date
Barbara McAllister	
This Prevention of Significant Deterioration Per Barbara McAllister Director, Office of Air Quality U.S. Environmental Protection Agency, Region	Date
Barbara McAllister Director, Office of Air Quality	Date

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NOTICE OF CONSTRUCTION APPROVAL CONDITIONS

1. 334 S2GF will comply with all Prevention of Significant Deterioration approval conditions 335 specified above. 2. 336 Total emissions of free NH₃ and ammonium salts measured as NH₃ from each HRSG exhaust stack shall not exceed 10 parts per million on a volumetric basis (ppmdv) over a 337 338 one hour average when corrected to 15.0 percent oxygen. 339 Initial compliance for each turbine shall be determined by Bay Area Air Quality 340 Management District Source Test Procedure ST-1B, "Ammonia, Integrated Sampling", or 341 an equivalent method approved in advance by EFSEC. Source test samples must be 342 unfiltered as taken from each stack. Source testing must be conducted annually for the first three years following initial startup to demonstrate continued compliance. Initial startup for 343 344 each combustion turbine is defined as the time when the first electricity from that turbine is delivered to the electrical power grid. Testing thereafter will be once every three years if the 345 initial performance and subsequent tests satisfy permit limits. Failure of any source test to 346 347 meet permit limits starts the three year annual test cycle over. 348 Coincident ammonia consumption and fuel use shall be recorded daily and reported 349 monthly. The initial and first three years' source tests shall be used by EFSEC to establish a 350 base line relating the of ammonia-consumption: fuel-use ratio to ammonia emissions. 351 EFSEC or its delegated compliance agent may require ammonia source testing at any time that this relationship indicates ammonia emissions may be exceeding the permit limitation. 352 353 3. Opacity from each exhaust stack of the project shall not exceed 10 percent over a six minute 354 average as measured by EPA Reference Method 9, or an equivalent method approved in 355 advance by EFSEC. Opacity from each stack shall be measured and recorded by continuous 356 emissions monitoring systems (CEMS). Each CEMS shall satisfy the requirements 357 contained in 40 CFR, Part 60, Appendix B, Performance Specification 1 and 40 CFR, Part 60, Appendix F, Quality Assurance Procedures. 358

All conditions apply except during unit startup and shutdowns. Requirements relative to

360		startup and shutdown shall follow Prevention of Significant Deterioration Approval
361		Condition 8, above.
362	5.	Within 180 days after initial start-up of each turbine, S2GF shall conduct performance tests
363		for NH ₃ and opacity on each combustion turbine, to be performed by an independent testing
364		firm. A test plan shall be submitted for EFSEC's approval at least 30 days prior to the
365		testing.
366	6.	Ammonia consumption and fuel use data and opacity observations shall be reported in
367		written form to the authorized representative of EFSEC at least monthly (unless a different
368		report form/format, and reporting schedule has been approved by EFSEC) within thirty days
369		of the end of each calendar month.
370	7.	For each opacity observation in excess of the standard, the monthly report (per Notice of
371		Construction Approval Condition 6) shall include the following:
372		7.1 The time of the occurrence.
373		7.2 Magnitude of the emission or process parameters excess.
374		7.3 The duration of the excess opacity.
375		7.4 The probable cause.
376		7.5 Corrective actions taken or planned.
377		7.6 Any other agency contacted.
378	8.	Prevention of Significant Deterioration Approval Conditions 17 through 22
379		(operating/maintenance manuals, operation consistent with the PSD/NOC application,
380		construction commencement time limit, enforcement, startup notification, and access to the
381		facility) are also conditions of this Notice of Construction Order of Approval.

PSD/NOC NO. EFSEC/00-01 Draft Approval Sumas Energy 2 Generation Facility Page 17

ernard Brady, P.E.	Date
Engineering and Technical Services	
Washington Department of Ecology	
This Notice of Construction Approval has be	een Approved by:
	cen ripproved by.
Deborah Ross	Date

EMISSIONS LIMITS¹ SUMAS ENERGY 2

GENERATION FACILITY H DRY LOW NOV TECHNOLOGY, SELECTIVE CATALYTI

COMBUSTION TURBINE WITH DRY LOW NO_X TECHNOLOGY, SELECTIVE CATALYTIC REDUCTION, AND OXIDATION CATALYST (PER TURBINE)

REDUCTION, AND OXIDATION CATALYST (PER TURBINE)								
D. II. 4	N7 / 7		011		Test Method	Stack		
Pollutant		Gas Fuel	Oil I		(or equivalent	Testing or		
	Limit	Averaging	Limit	Averaging	approved by	Certification		
		Time		Time	EFSEC)	Frequency		
NO _x @15% O ₂	2.0 ppmdv	1 hour	6.0 ppmv	1 hour	RM 20 and	Initial		
	395 lb/day	daily	1,185 lb/day	daily	CEMs			
CO @ 15% O ₂	2.0 ppmdv	1 hour	12.0 ppmdv	1 hour	RM 10 and	Initial		
	10 lb/hr	1 hour	60 lb/hr	1 hour	CEMs			
SO_2	1.0 ppmdv	1 hour	10.0 ppmdv	1 hour	RM 6 and fuel	Initial		
	3.75 lb/hr		37.5 lb/hr		monitoring			
PM_{10}	192 lb/day	daily	192 lb/day	daily	RM 201 or 201A	Initial, annual		
		-	_			for 3 years,		
						once per five		
						years		
						thereafter as		
						long as in		
						compliance		
VOC	6.0 lb/hr	1 hour	11.5 lb/hr	1 hour	RM 25A or 25B	Initial, annual		
	420 lb/day	daily	593 lb/day	daily		for 3 years,		
		-	_			once per five		
						years		
						thereafter as		
						long as in		
						compliance		
Sulfuric Acid	0.35 lb/hr	1 hour	20.0 lb/hr	1 hour	RM 8	Initial, annual		
Mist						for 3 years,		
						once per five		
						years		
						thereafter as		
						long as in		
						compliance		
Ammonia	10 ppmdv	1 hour	10 ppmdv	1 hour	by BAAQMD	Initial, annual		
					Source Test	for 3 years,		
					Procedure ST-1B	once per five		
						years		
						thereafter as		
						long as in		

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EMISSIONS LIMITS¹ SUMAS ENERGY 2 GENERATION FACILITY

COMBUSTION TURBINE WITH DRY LOW NO_X TECHNOLOGY, SELECTIVE CATALYTIC REDUCTION, AND OXIDATION CATALYST (PER TURBINE)

Pollutant	Natural Gas Fuel		Oil Fuel		Test Method (or equivalent	Stack Testing or
	Limit	Averaging Time	Limit	Averaging Time	approved by EFSEC)	Certification Frequency
						compliance
Opacity	10%	6 minute	10%	6 minute (one daily reading)	RM 9	Initial and 6 month reader certification

1. This table is a summary of the permit's conditions. If there is a conflict between this table and a permit provision, the written permit provision takes precedence.